

Date: Monday, 2/27/2006 4:18:16 PM  
 User: Kim Johnston

## Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PLUG		
Job Number	: 25978		Part Number	: D26513		
Estimate Number	: 12292		Drawing Number	: D2651 REV.B		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 2/27/2006 S.O. No. : N/A		Drawing Revision	: B		
Prsh Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 3/15/2006 Qty: 300 Um: Each		
Previous Run	: 25866					
Written By	: See Comment Below					
Checked & Approved By	: 06.02.28					
Comment	: est rev. A 06.02.15 new issue EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	OUTSIDE SERVICE	OUTSIDE SERVICES 
		Comment: Sub-Contracting OUTSIDE SERVICES Issue P/O: 000000686 85/06/03/01 Purchase P/N: 2-008 as per Dwg D2651 Supplier: Parker Ensure Certificate of Conformity is attached
2.0	MS28775008	O RING 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s) O RING
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached 85/06/04/01
4.0	QC6	DIMENSIONAL CHECK 
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D3446 85/06/04/01
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 5154 85/06/04/01

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Drawing Name: PLUG

Job Number: 25978

Part Number: D26513

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(85)

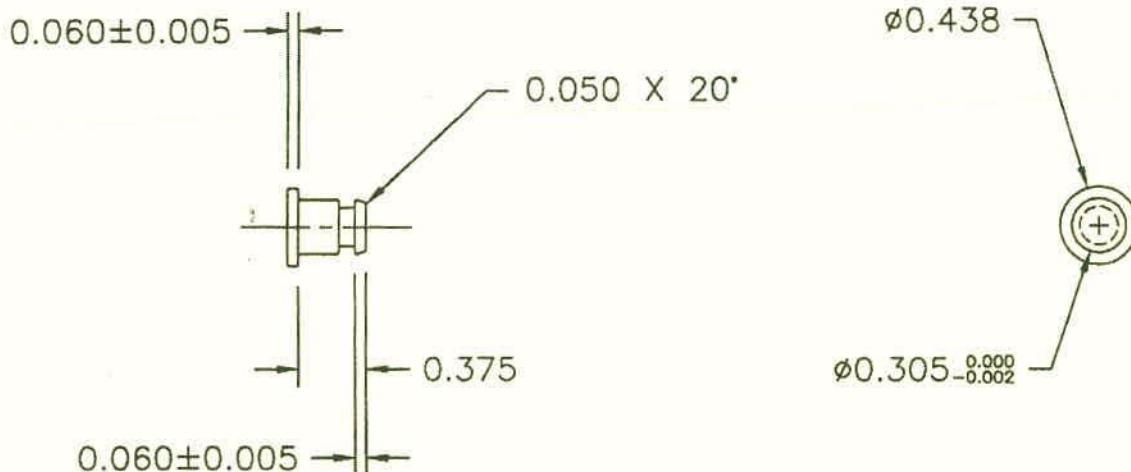
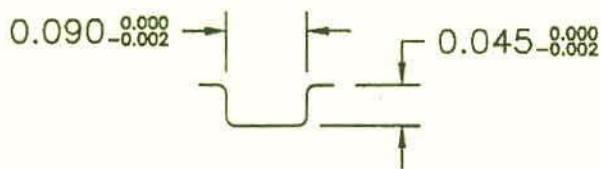
Job Completion





**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2651	SHEET 1 OF 1
DATE		TITLE	SCALE
03.12.19		PLUG	1:1
A	97.03.25	NEW ISSUE	
B	03.12.19	ADD POWDER COAT, MS28775-008	

**RELEASED**03.12.19 *[Signature]*D2651-1 PLUG:GROOVE DETAIL (SCALE 5:1)**D2651-1 PLUG**

- 1) MATERIAL: 6061-T6 (QQ-A-225/8) OR 1100-0 (QQ-A-225/1)
- 2) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.010 MAX

**D2651-3 O-RING**

- 1) MATERIAL: BUNA N, 70 DUROMETER  
3/16 ID, 5/16 OD, 1/16 WIDTH  
(PARKER 2-008, MS28775-008 OR EQUIVALENT)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25978





**API**

# Delivery Note

**Shipping Address**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Forwarding Agent's Address****Shipping Instructions**

Detailed Shipping Instructions at the  
end of the document

**Packing Instructions**

Detailed Packing Instructions at the  
end of the document

**Information**

Document Number	80037430
Document Date	04/04/2006
Purchase Order No.	PO00000686
Purchase Order Date	03/02/2006
Sales Order Number	23233
Sales Order Date	03/02/2006
Customer Number	6100481
Shipping Conditions	FXPri 1D (Intl 1-3D)
Incoterms	
Cust Ship Acct	
Delivery Date	04/12/2006
Bill of Lading	
Total Weight	0.255 LB
Total Volume	0.085 IN3

Item	Material	Material Description	Quantity	Weight	Batch Num
10	MS28775-008	PACKING 85.000 EA	0.255 LB	LOC: 001	1103-08-00

**Shipping and Packing Instructions**

*J  
604-11*

*PACKING  
85.000 EA*

*AB  
06/04/01*

\*\* CERTIFICATE OF CONFORMANCE \*\*  
I hereby certify that the aircraft parts described hereon were acquired from a source of supply that is consistent with the conditions under which Transport Canada distributor approval number 77-98 has been granted.

Authorized Signature

*RW*  
AO # 77-98  
API # 11

*J*

*✓  
AB  
06/04/01*

